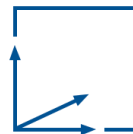


Development of an Augmented Reality Interface for Intuitive Robot Programming

Jan Gerrit Eberle

30.11.23



Final: Master Informatics: Games Engineering

Supervisor: Sandro Weber(TUM), Christoph Willibald(DLR)

Motivation

- Shortage of staff in small and medium-sized enterprises affecting efficiency and productivity.

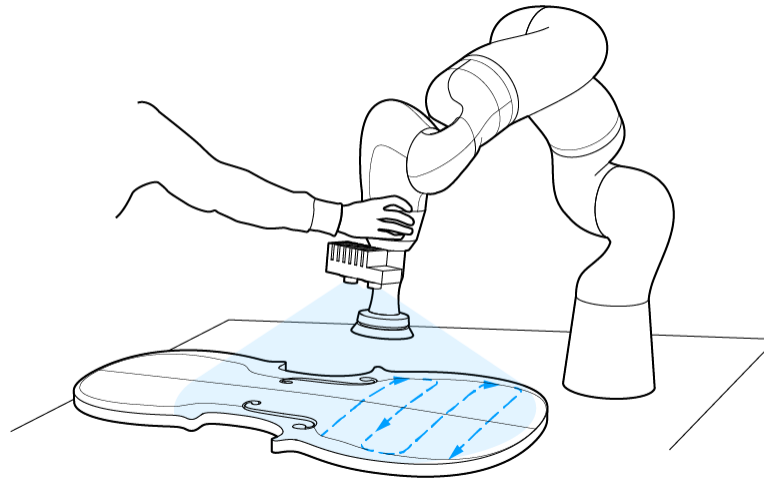
➔ Financial instability and threat to business existence.

Potential Solution: Robotics & Automation

- Free up workers from monotonous and repeating tasks
- Barriers
 - Smaller companies have a small batchsize and changing tasks.
 - Conventional programming of robots requires expertise, limiting accessibility for non-experts.

Potential Solution: Robotics & Automation

- Learning from Demonstration (LfD) allows non-experts to teach robots through intuitive demonstrations.



<https://lerosh.de/>

→ Quality of demonstrations depend on user **AND**
Knowledge gap between users and robots exists.

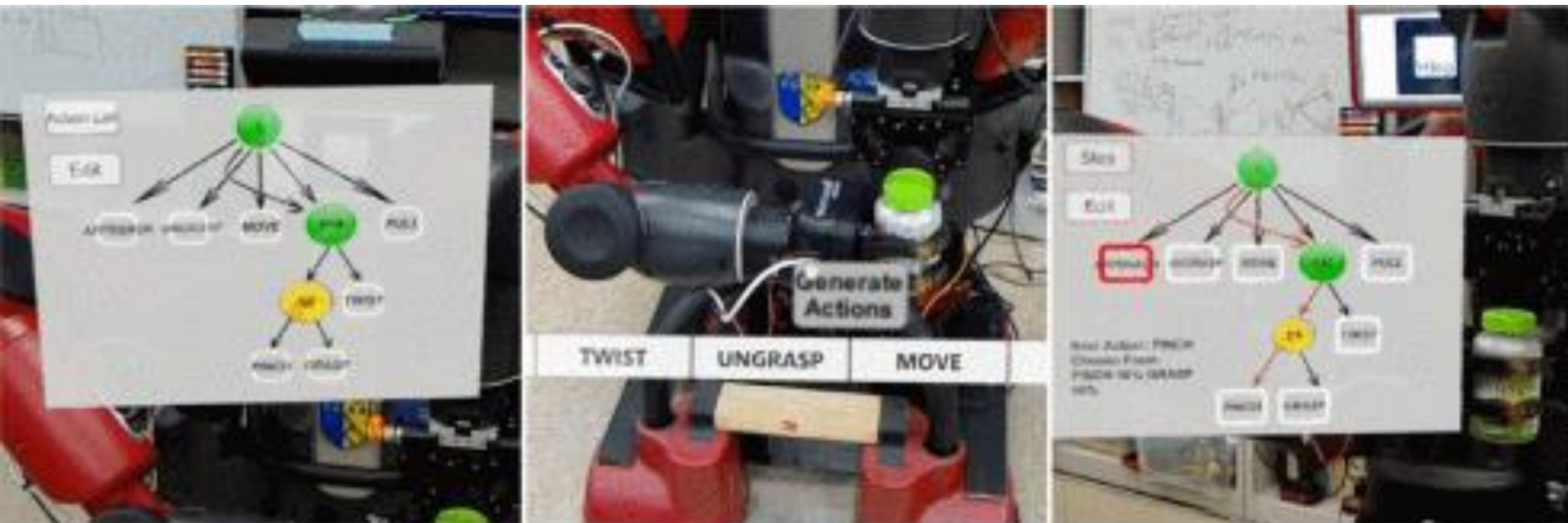
The Role of Augmented Reality

Feedback as Solution

- Investigate AR feedback mechanism as a solution for intuitive robot programming for non-experts.
- Merging real and virtual worlds, providing immersive visual interfaces for the process.
- Visual feedback through AR to enhance user understanding of robot behavior.

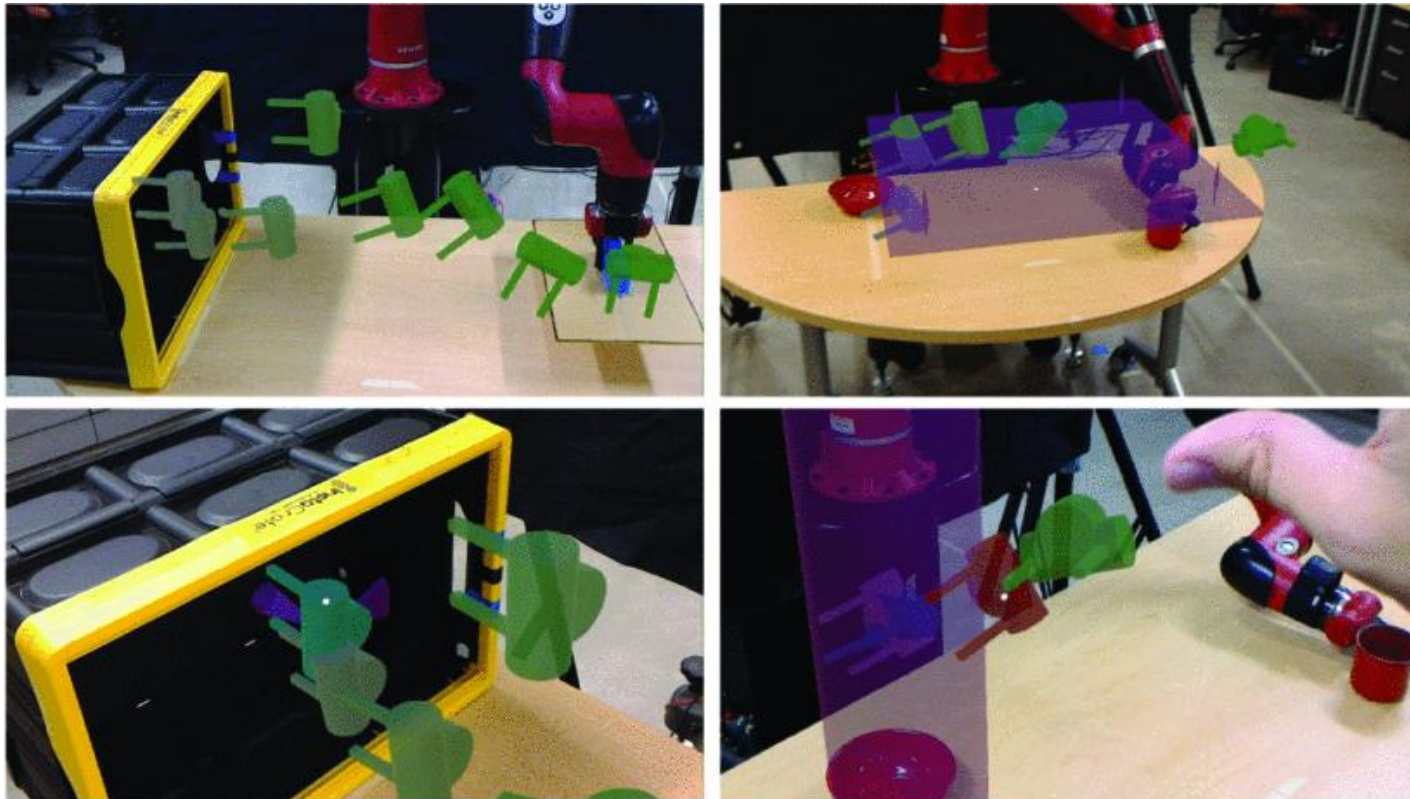
Existing Solutions / Related Work

- Liu et al.[1] visualizes the task graph of the robot through the HoloLens for editing.



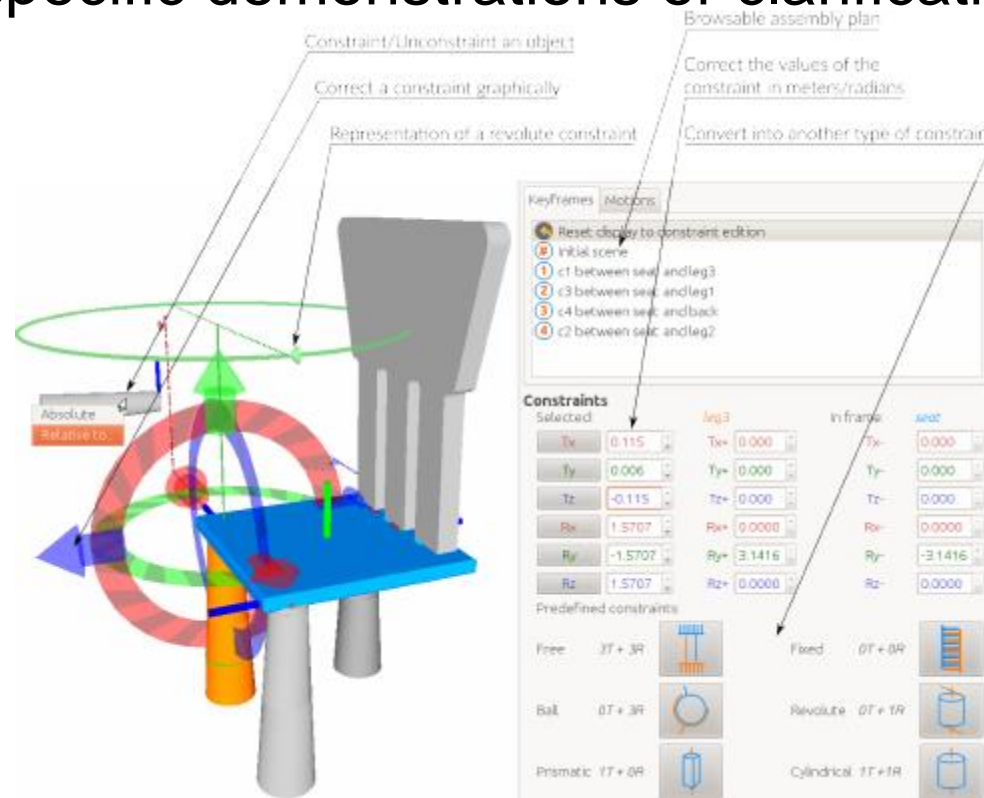
Existing Solutions / Related Work

- Luebbers et al.[2] enables the user to define constraints on the basis of which the task is then influenced.



Existing Solutions / Related Work

- Mollard et al.[3] developed an visual interface for an assembly task. The system allows the system to request specific demonstrations or clarifications from the user.



Problem Description: Issues

User-Related Problems:

- Missing intuitive solutions for non-expert users
- Immersion in the Task and Transparency

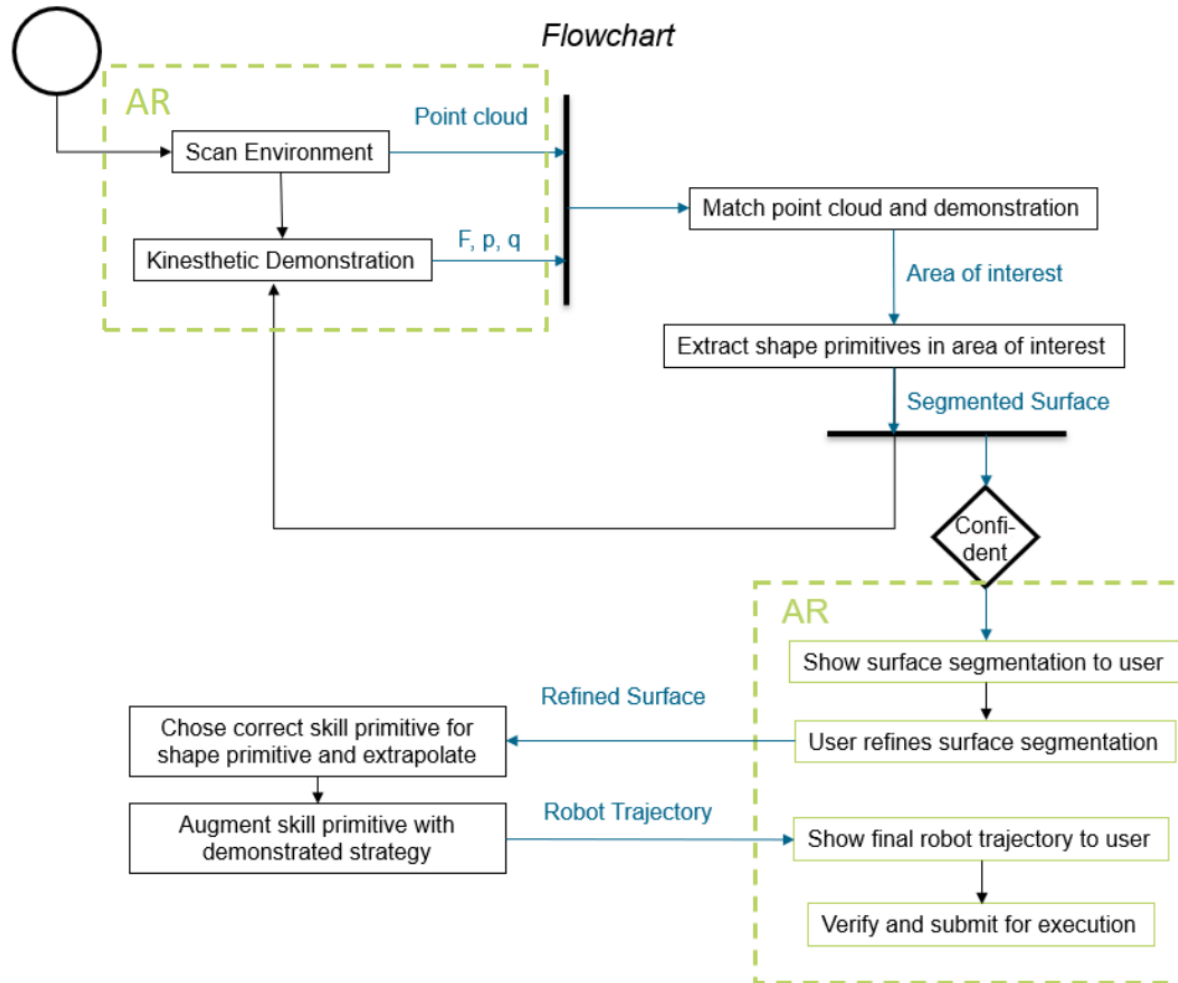
Learning from Demonstration:

- Dependence on the Demonstration
- Multiple Demonstrations Required
- Discrepancy Between User Expectations and Robot Learning

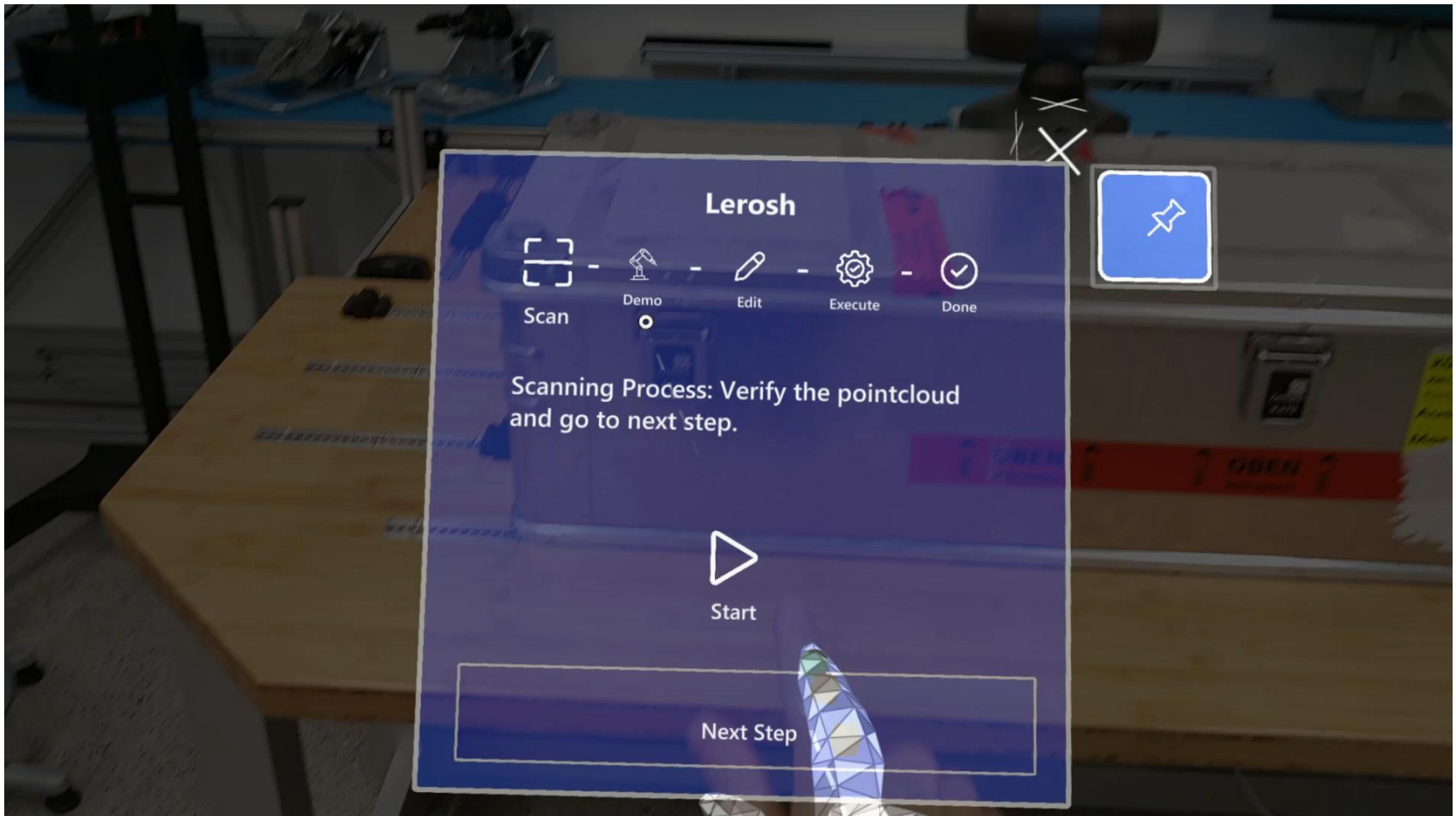
Goals of this Thesis

- Develop an feedback mechanism that enables non-experts to programm the robot.
- Specifically develop an AR Interface

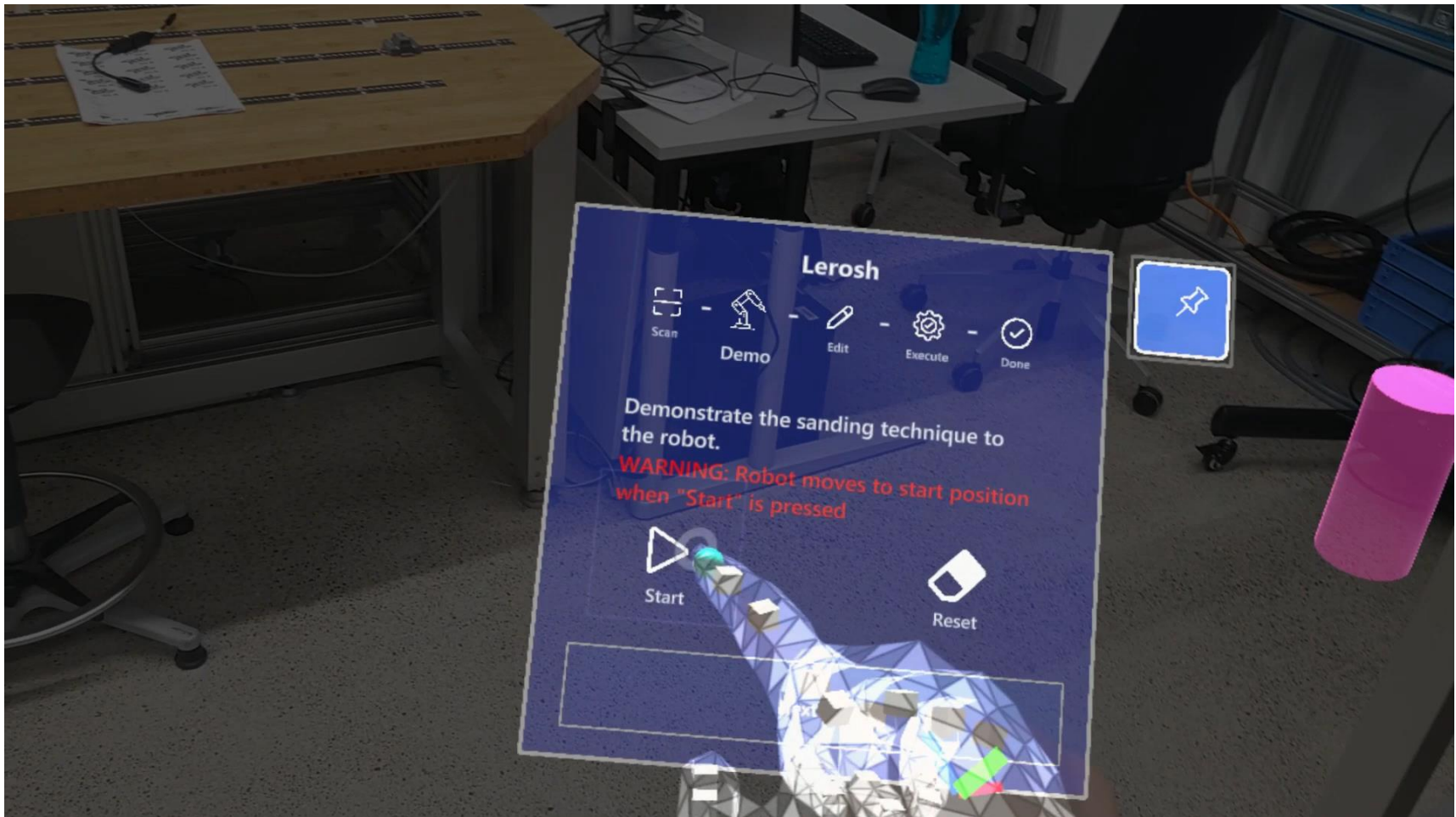
Process Flow



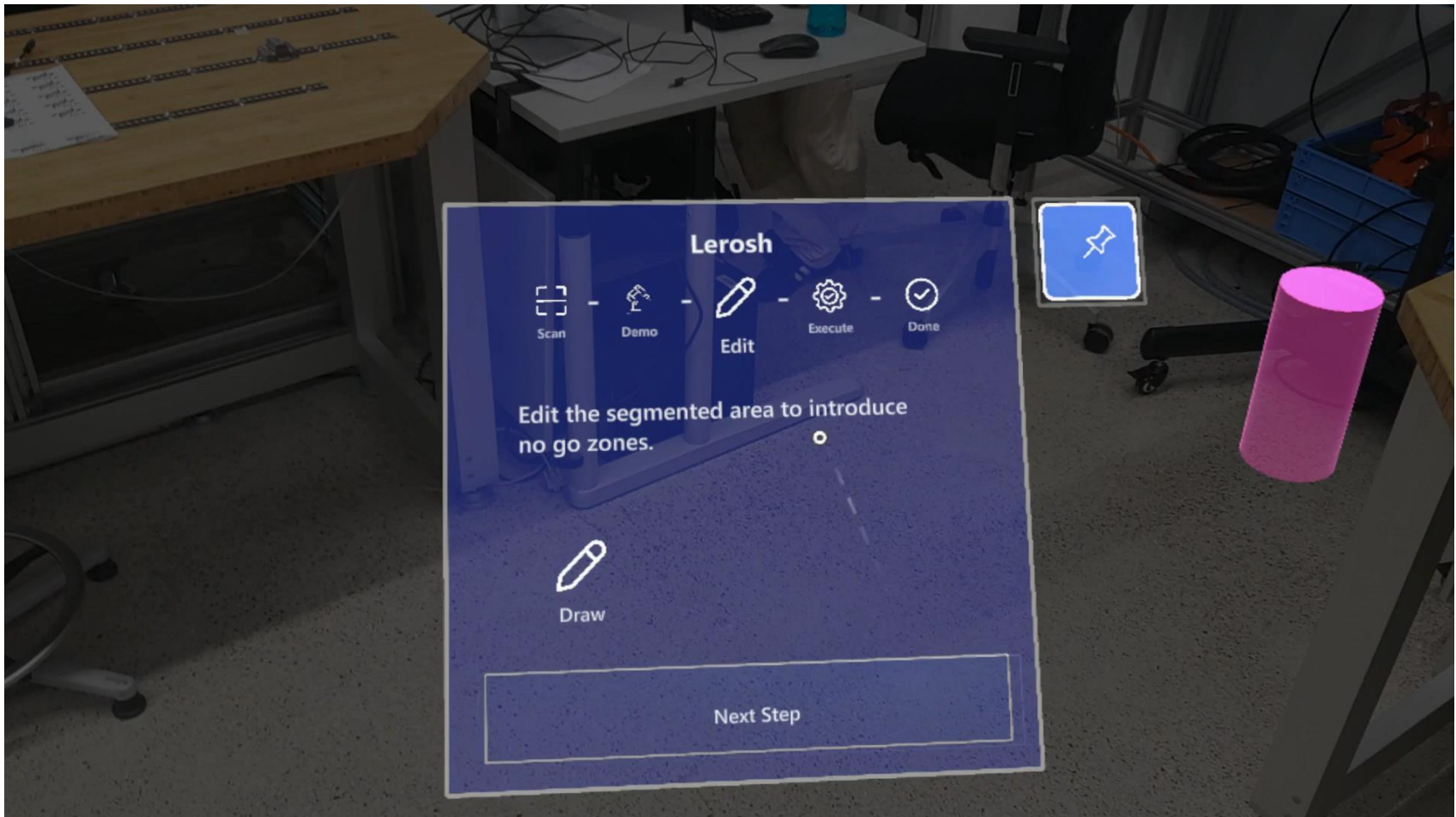
Implementation - Scanning



Implementation - Demonstration

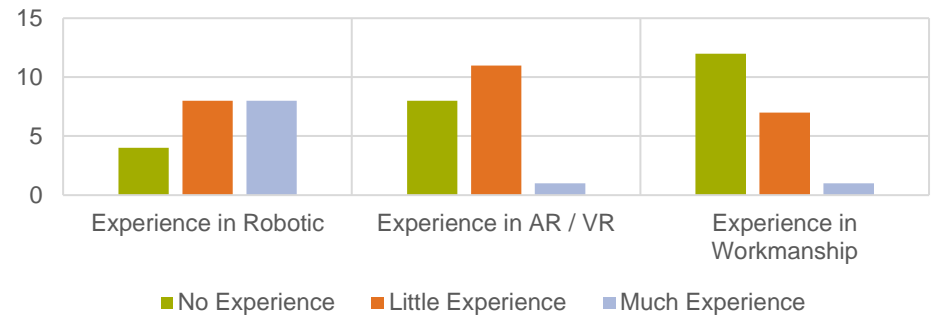


Implementation - Editing



User Study

- 20 participants / 5 settings were tested



Setting 1: No feedback through Hololens, only robot

Setting 2/3: Update rate during the demonstration

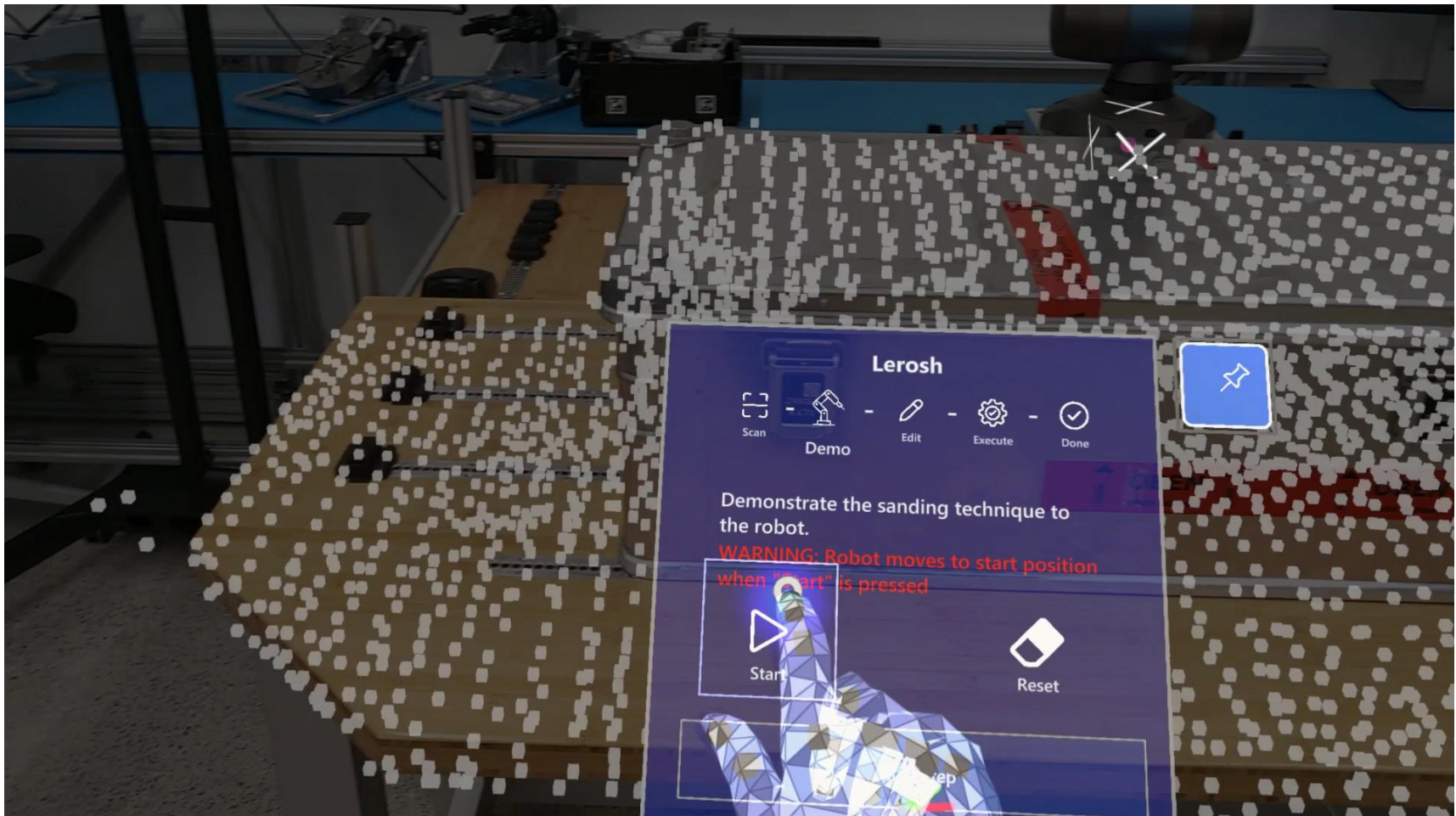
Setting 4: Demonstration per hand

Setting 5: Visualisation of the primitive form (algorithm result)

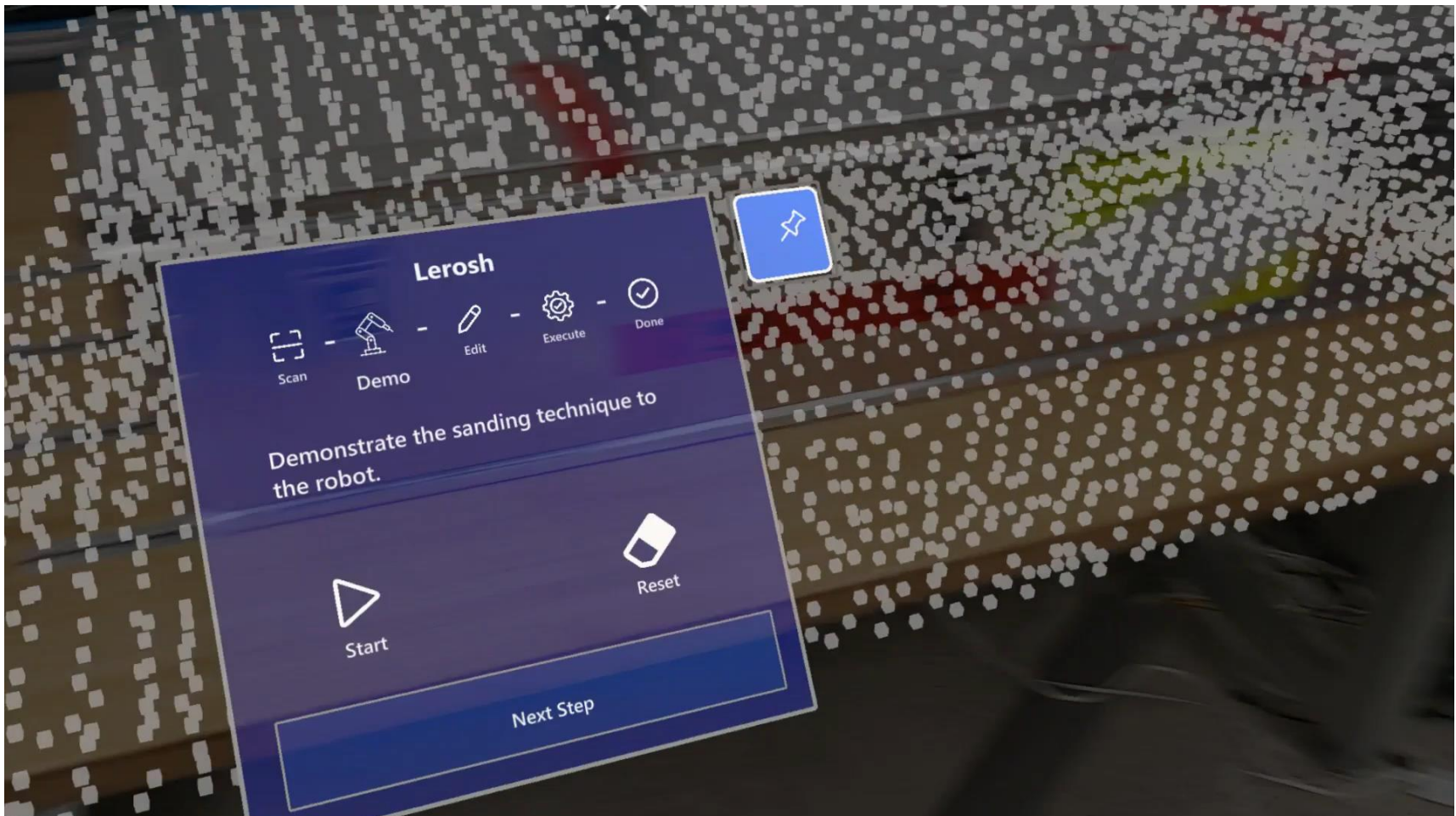
- Permuted Tests and split into Groups

	Group A	Group B	Group C	Group D
Test 1	Without Feedback		Discrete	Continuous
Test 2	Discrete	Continuous	Continuous	Discrete
Test 3	Continuous	Discrete	Without Feedback	
Test 4	Demonstration per Hand			
Test 5	Additional Information			

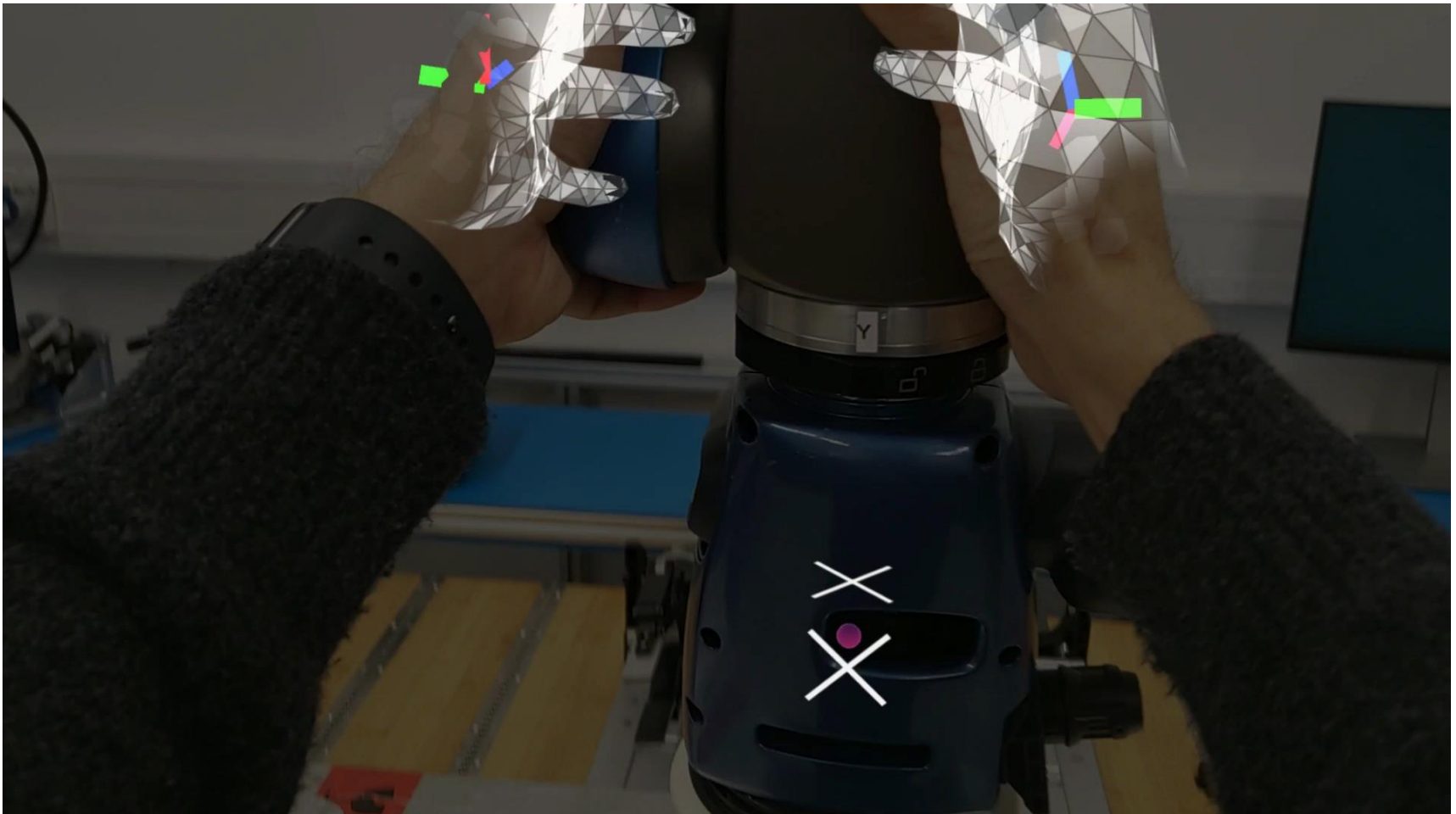
User Study - Discrete Update Rate



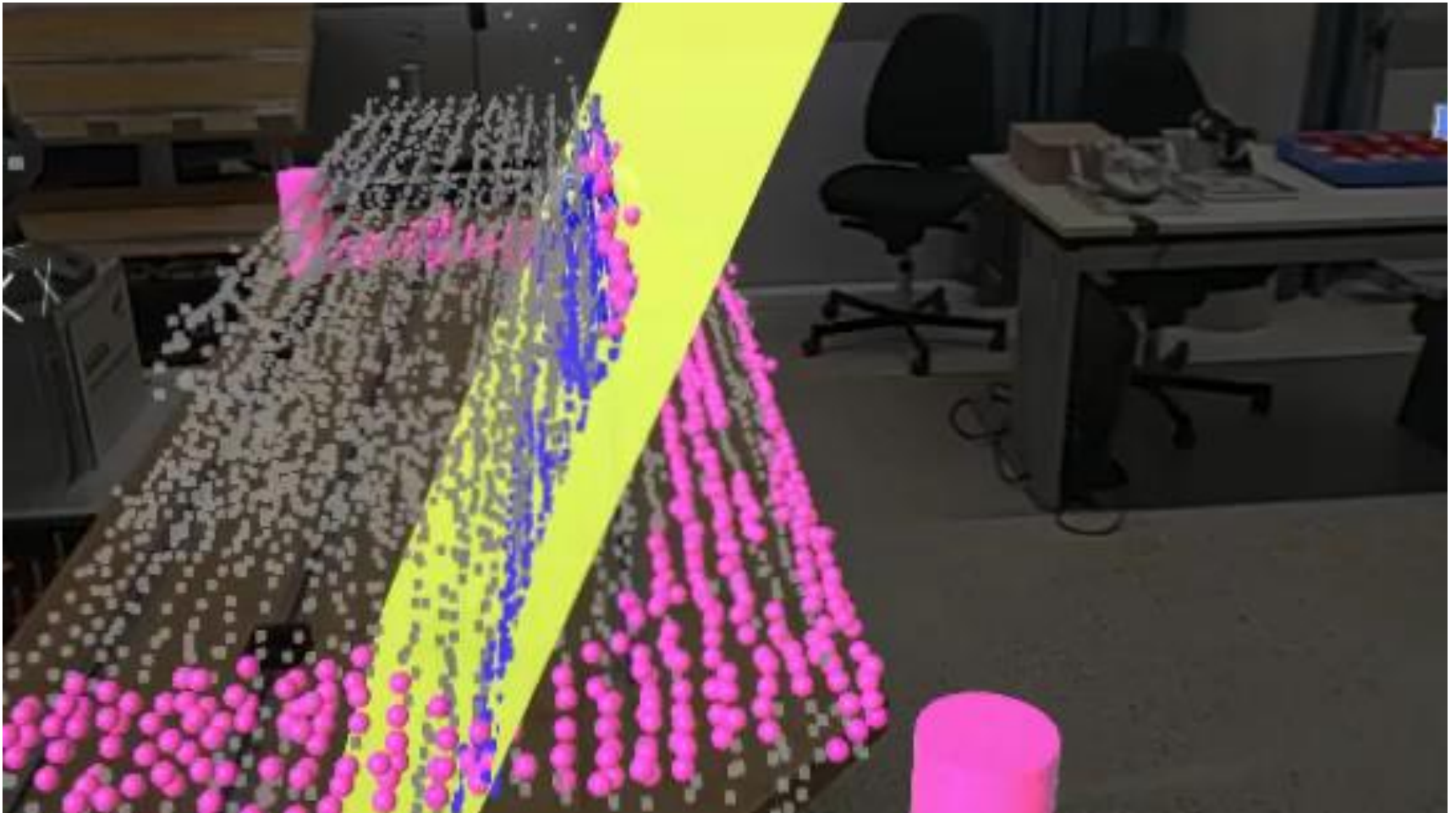
User Study - Demonstration Per Hand



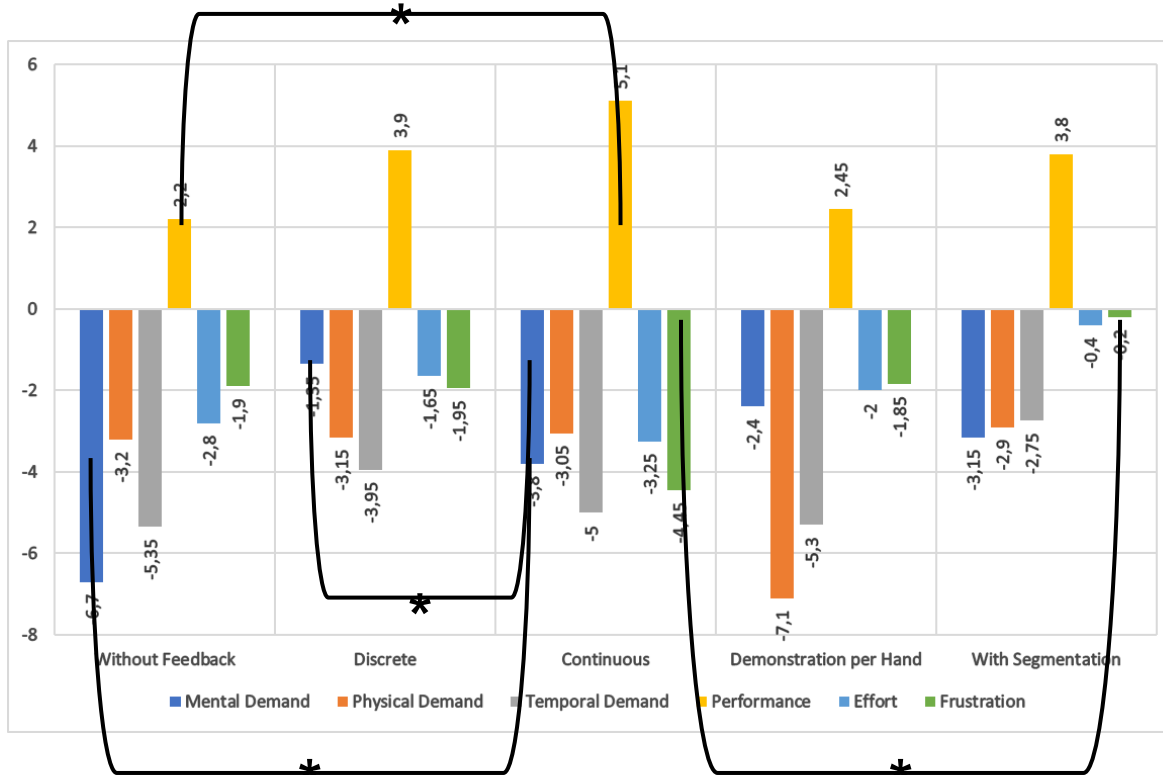
User Study - Additional Information



User Study - Additional Information



Results - TLX



NASA Task Load Index

Hart and Staveland's NASA Task Load Index (TLX) method assesses work load on five 7-point scales. Increments of high, medium and low estimates for each point result in 21 gradations on the scales.

Name	Task	Date

Mental Demand How mentally demanding was the task?
 Very Low |-----| Very High

Physical Demand How physically demanding was the task?
 Very Low |-----| Very High

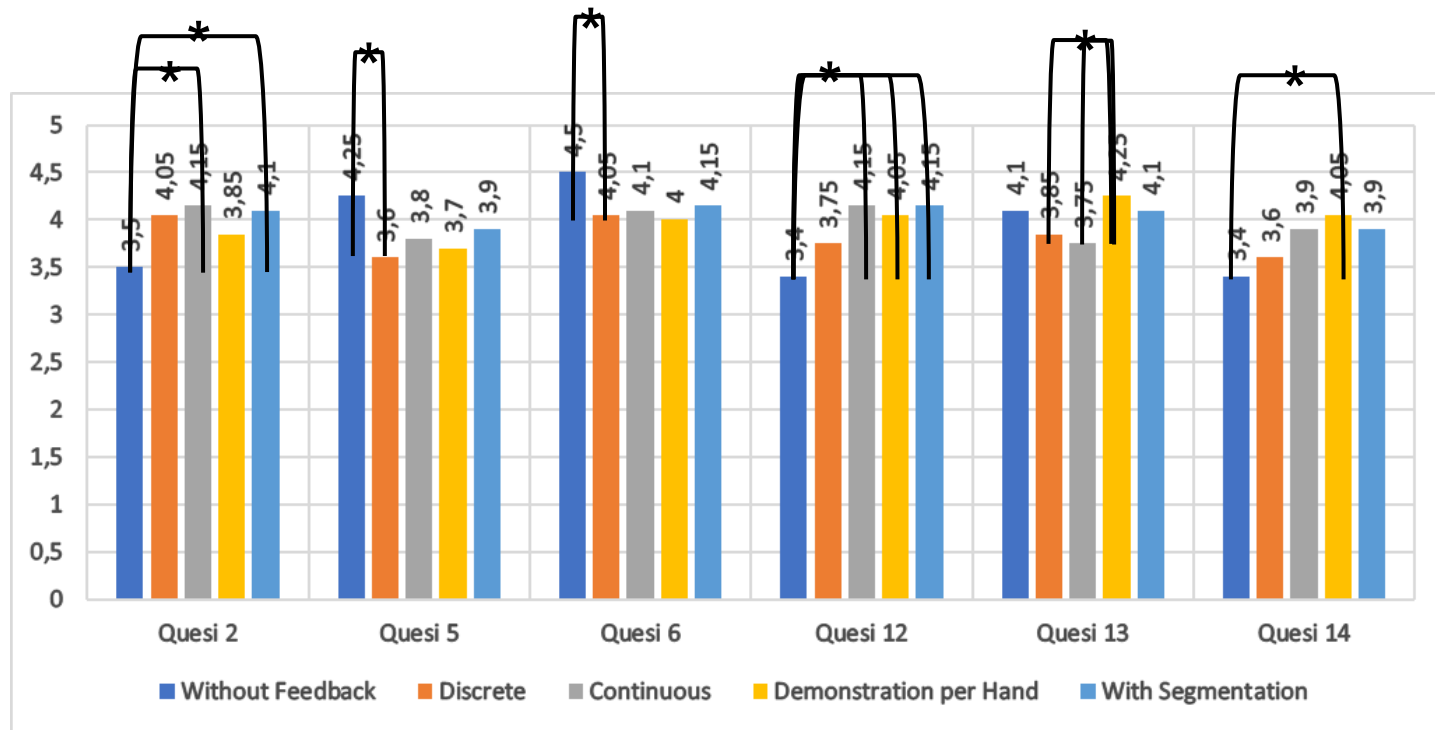
Temporal Demand How hurried or rushed was the pace of the task?
 Very Low |-----| Very High

Performance How successful were you in accomplishing what you were asked to do?
 Perfect |-----| Failure

Effort How hard did you have to work to accomplish your level of performance?
 Very Low |-----| Very High

Frustration How insecure, discouraged, irritated, stressed, and annoyed were you?
 Very Low |-----| Very High

Results - QUESI



Quesi 2: I achieved what I wanted to achieve with the system.

Quesi 5: No problems occurred when I used the system.

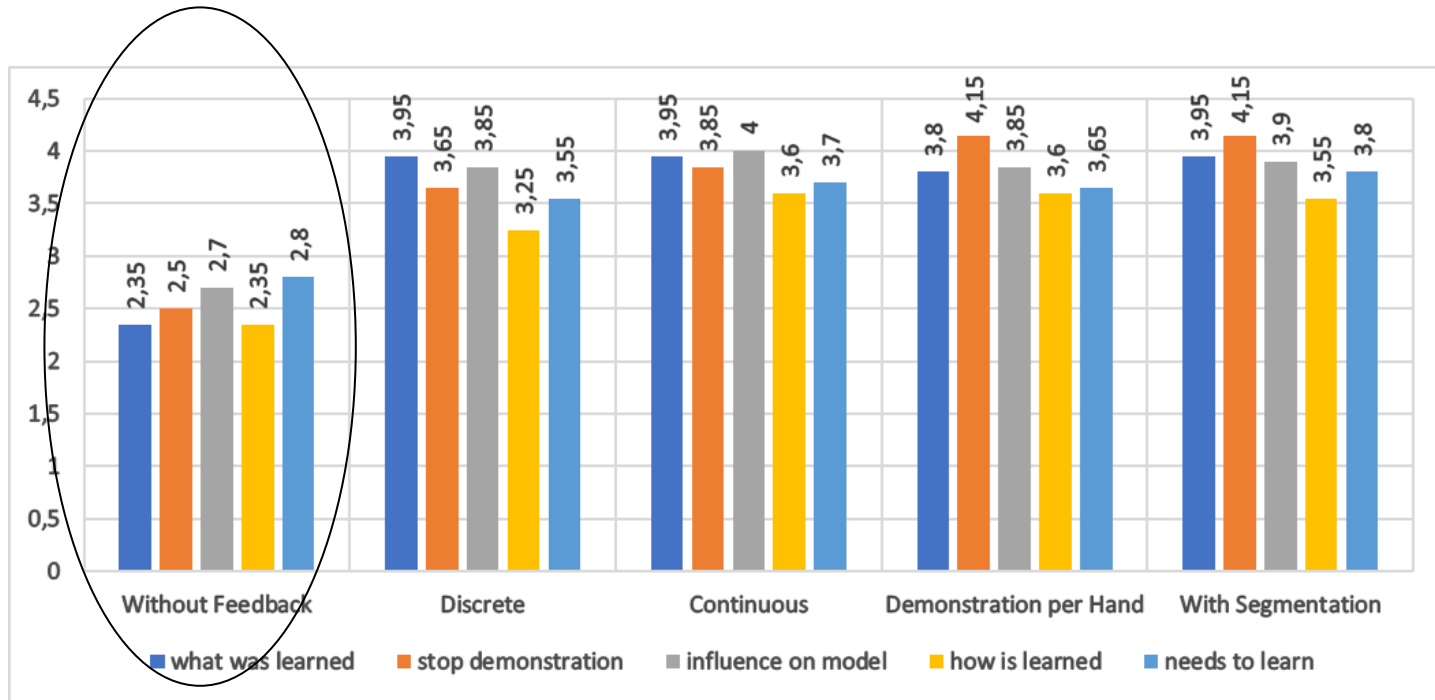
Quesi 6: The system was not complicated to use.

Quesi 12: The system helped me to completely achieve my goals.

Quesi 13: How the system is used was clear to me straight away.

Quesi 14: I automatically did the right thing to achieve my goals.

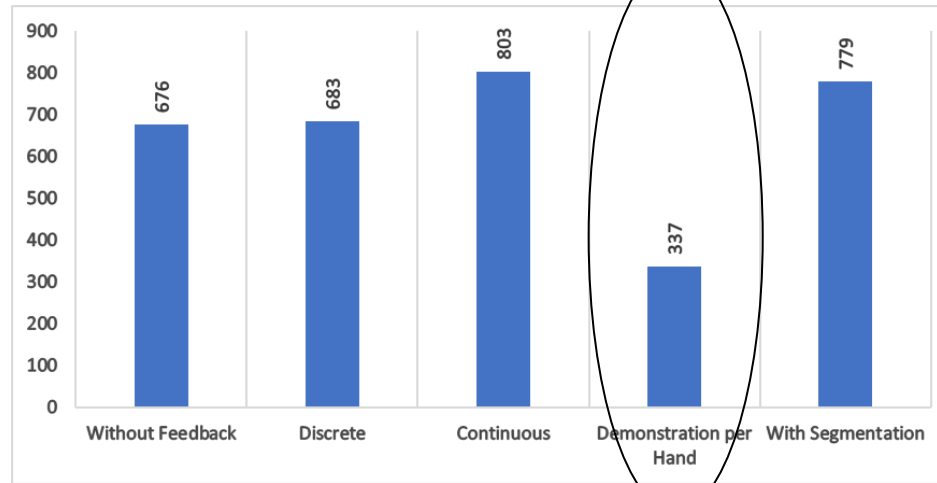
Results - Process Understanding



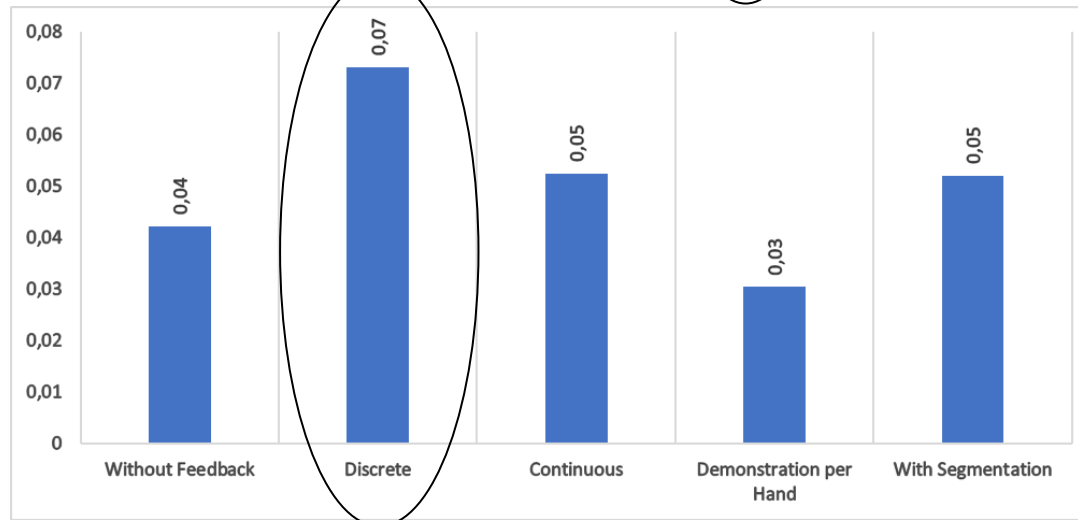
1. I understood what model the robot learned.
2. I understood when I could stop with the demonstration.
3. I understood how I influenced the model of the robot with my actions.
4. I understood how the the robot is learning.
5. I understood what the robot needs to build a model.

Results - Collected Data

Contact Points



Corner Points Deviation



Hypotheses

H1: AR interface enhances intuitive handling of LfD robot



H2: Visualization of the process helps increase the accuracy of the demonstrations



H3: Visual feedback reduces the knowledge gap between humans and machines -> Perceived knowledge gap



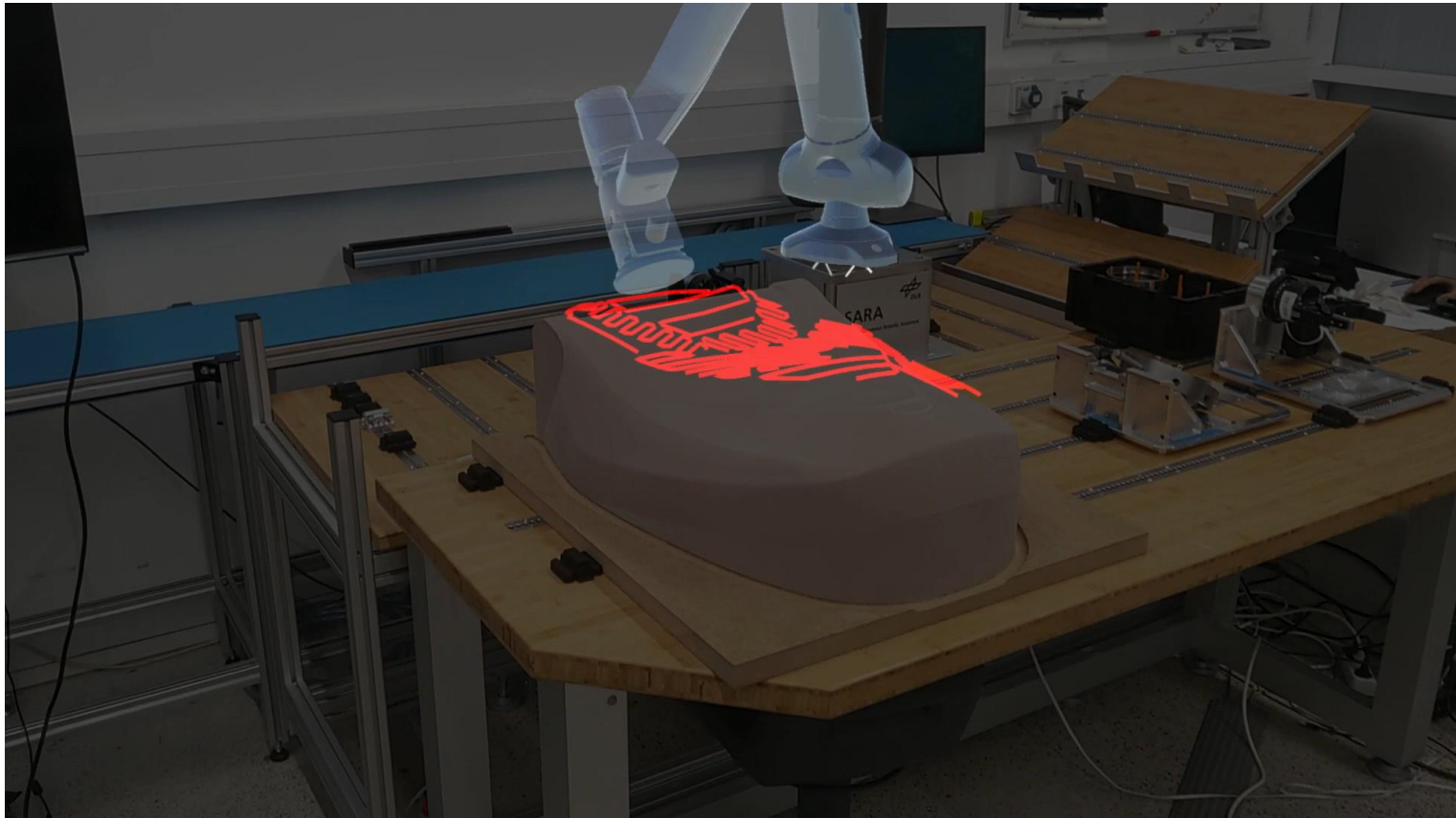
H4: Compared to discrete feedback, continuous feedback can increase effectiveness in terms of quality



H5: Specific use of AR technologies can further improve the LfD approach and make it more intuitive

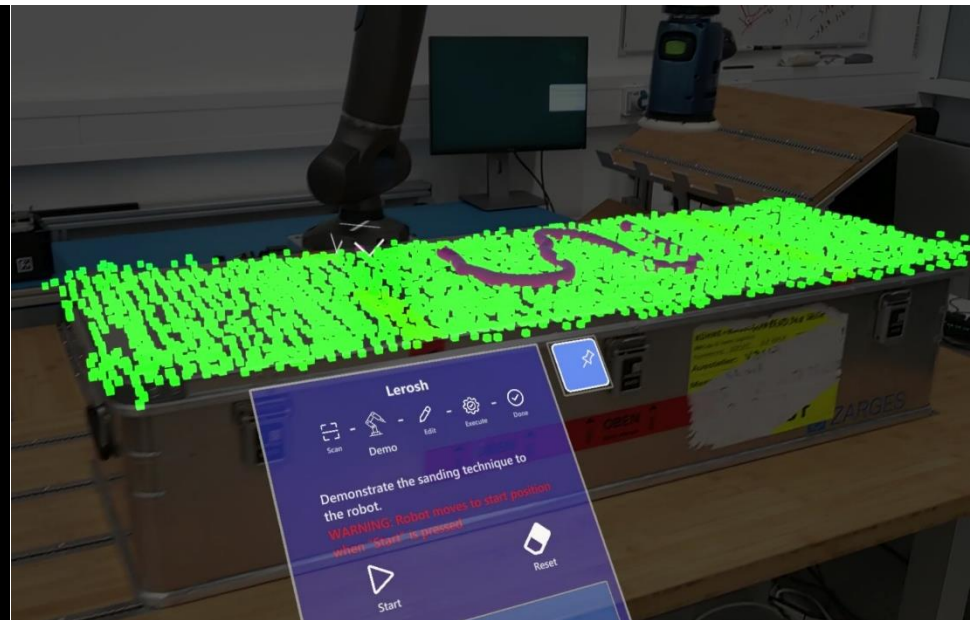
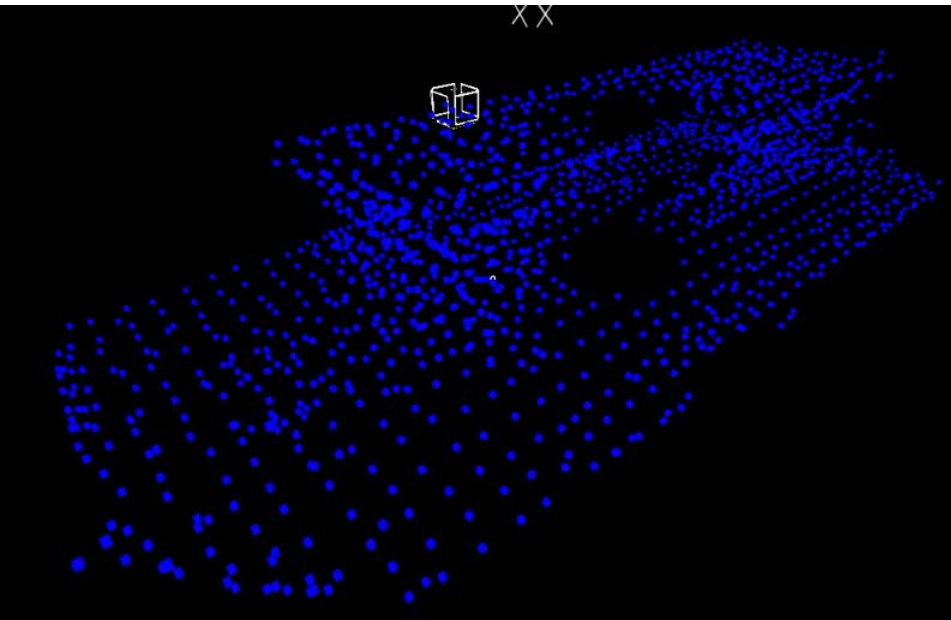


Additional Changes



- Visualization of the progress and digital model of the robot.

Additional Changes



- Animating the segmented area to visualize change

- Changing color for more contrast

Conclusion

- AR technologies offer enormous potential for enriching the LfD approach, improving human-machine interaction and use in small companies to.
- Technical challenges and user preferences must be taken into account when developing optimal solutions.

Future Outlook

Next research steps:

- Userstudy with the Changes Made to the Interface
- More Complex Tasks
- Different Display Methods
- Different Interaction Methods

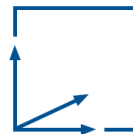
List of References

1. H. Liu, Y. Zhang, W. Si, X. Xie, Y. Zhu, and S.- C. Zhu. “Interactive Robot Knowledge Patching Using Augmented Reality.” In: 2018 IEEE International Conference on Robotics and Automation (ICRA). 2018, pp. 1947–1954. doi: 10.1109/ICRA.2018.8462837.
2. M. B. Luebbers, C. Brooks, M. Kim, D. J. Szafir, and B. Hayes. “Augmented Reality Interface for Constrained Learning from Demonstration.” In: 2019.
3. Y. Mollard, T. Munzer, A. Baisero, M. Toussaint, and M. Lopes. “Robot Programming from Demonstration, Feedback and Transfer.” In: Sept. 2015, pp. 1825–1831. doi: 10.1109/IROS.2015.7353615.

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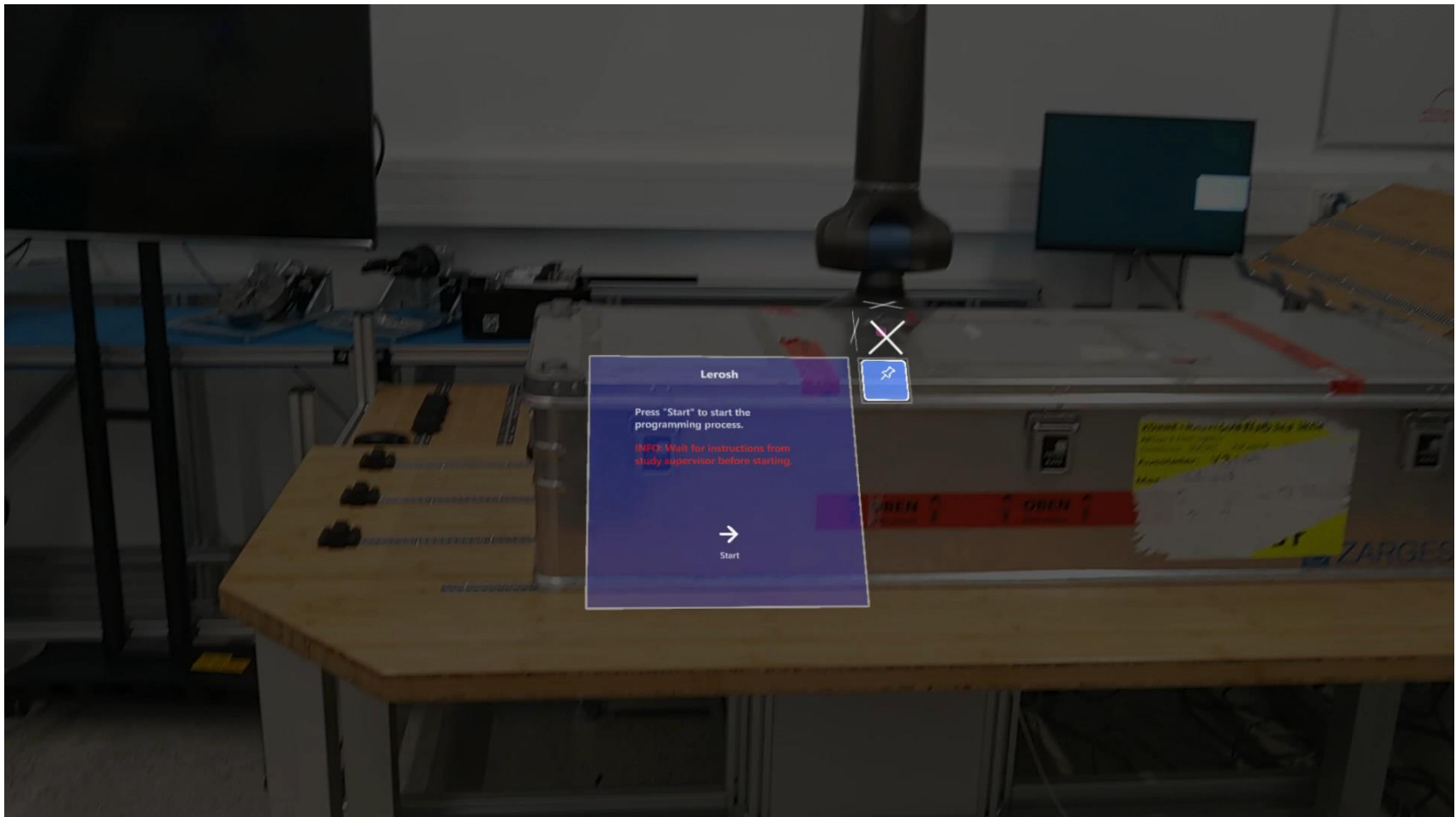
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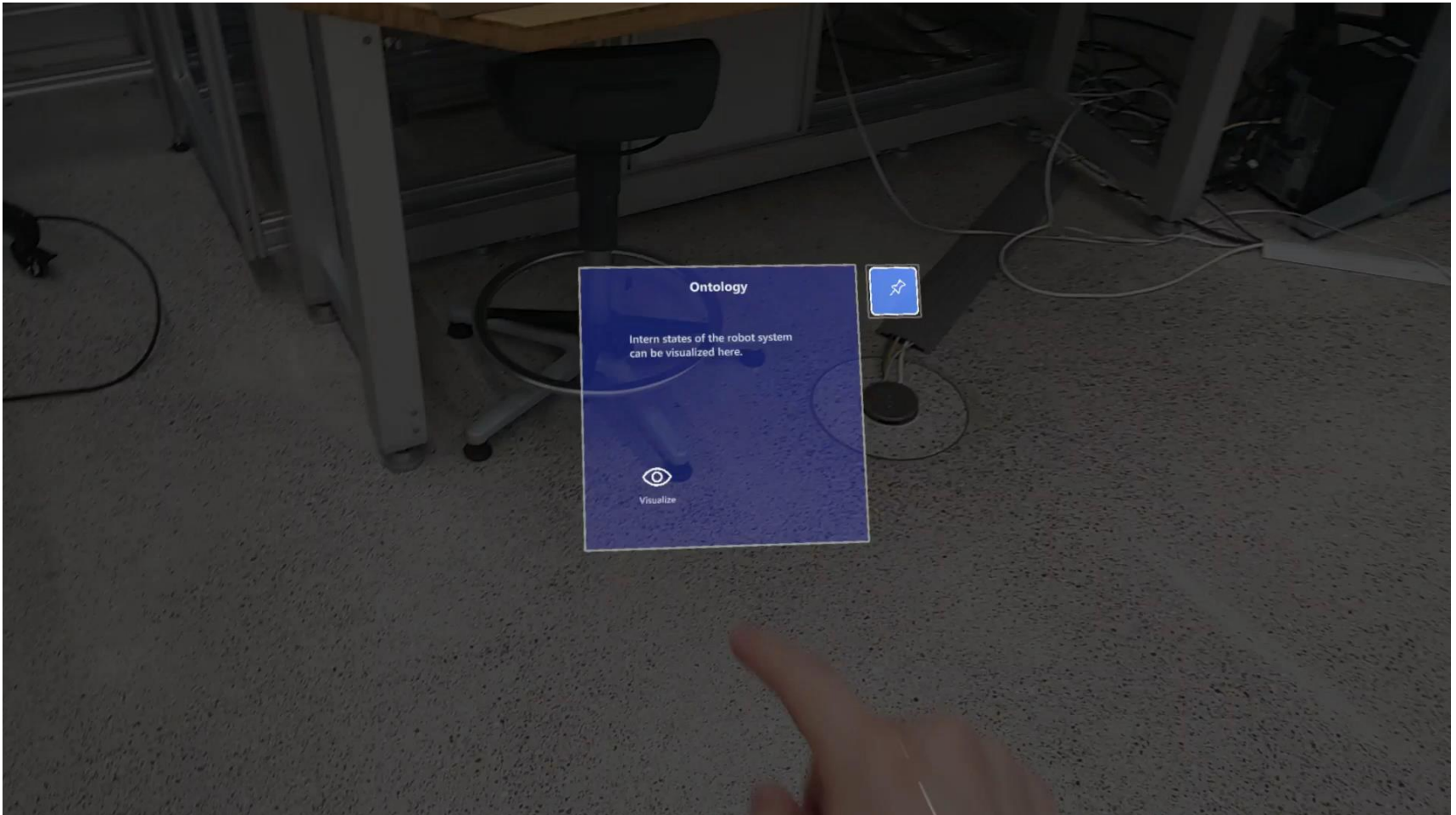
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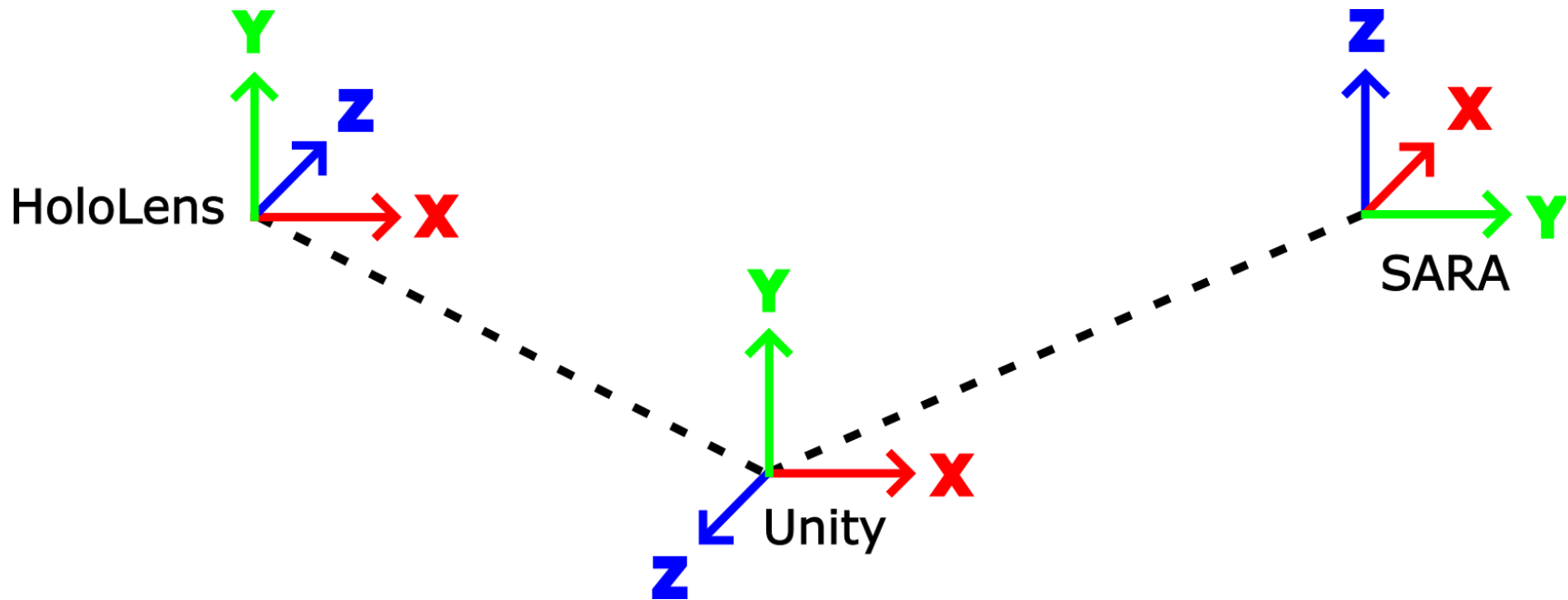
Backup – Lerosh Process



Backup - Ontology



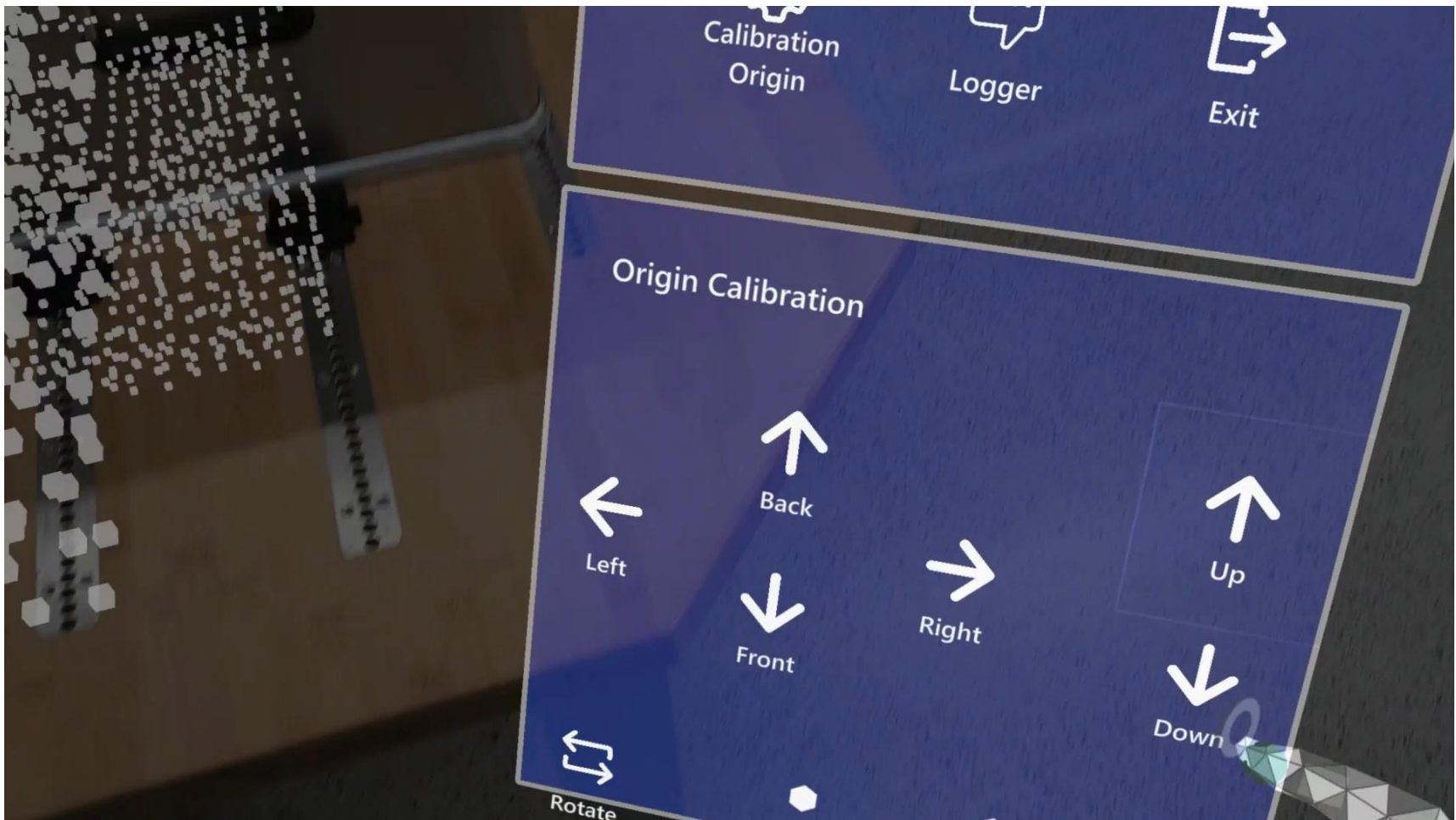
Backup - Calibration



Backup - Calibration (Workbench)

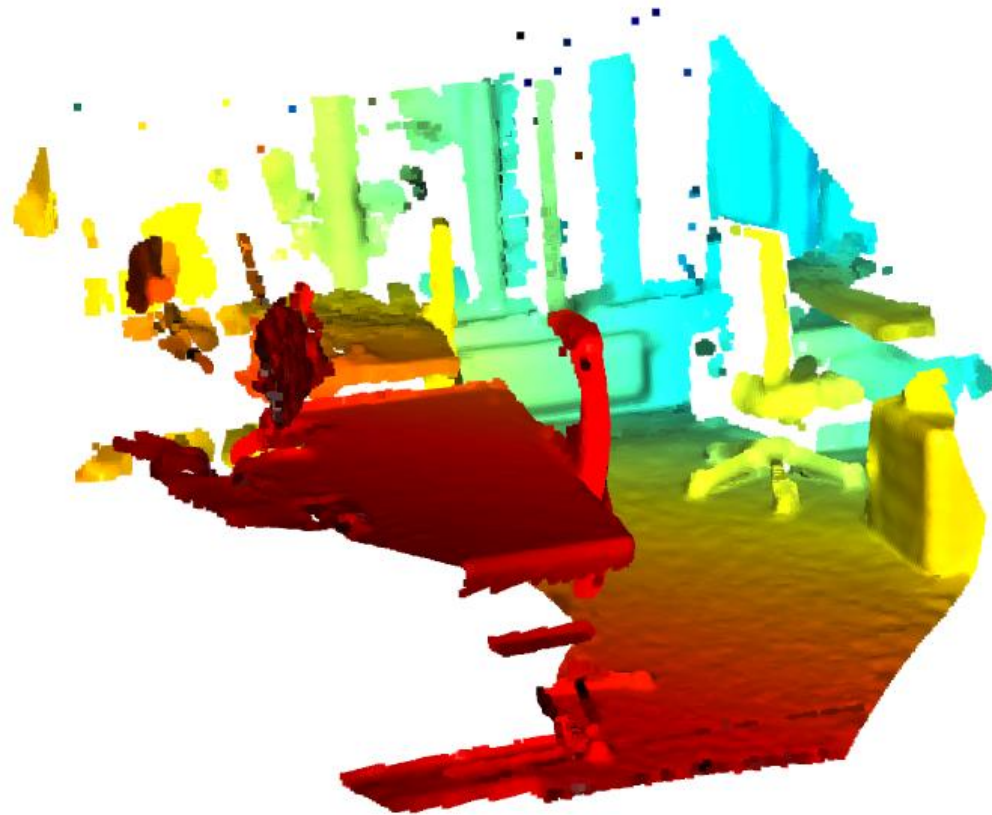
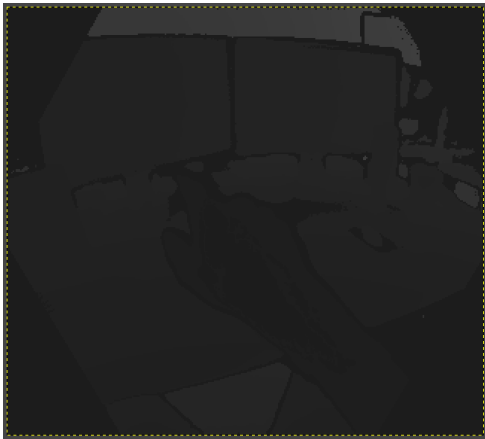


Backup - Calibration (Pointcloud)



Backup - Scanning

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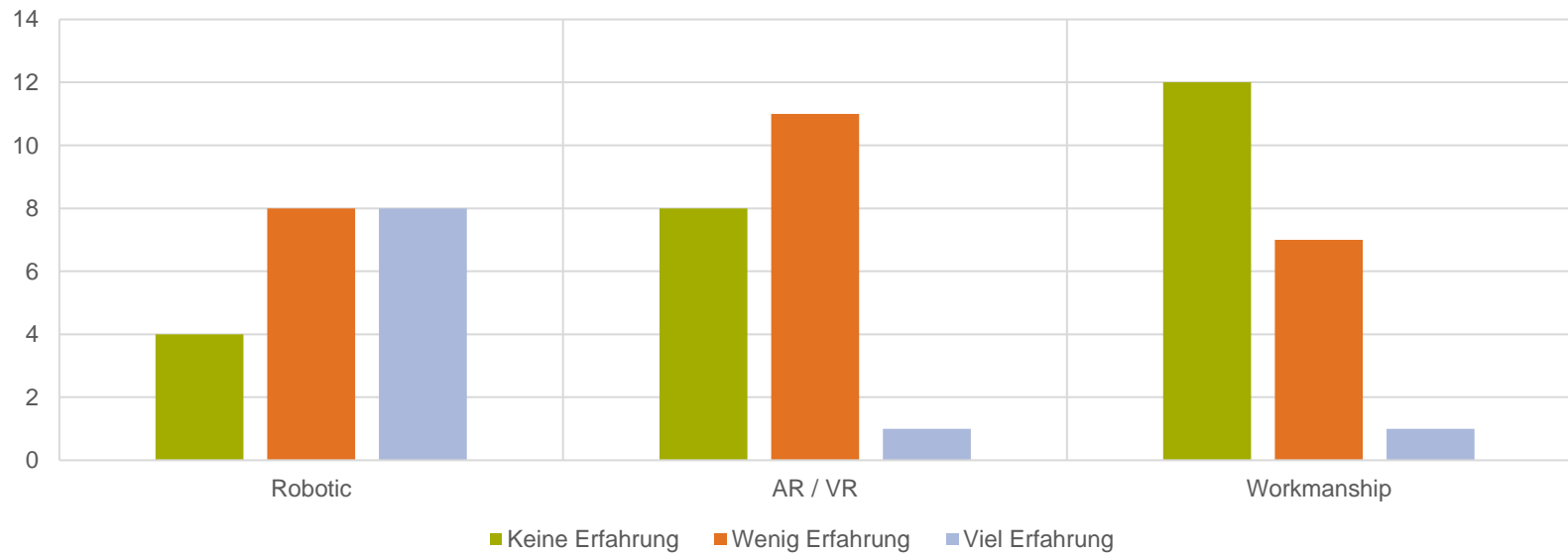
Backup - Limitations Implementation

- Manual Calibration
- Calibration Stability
- Calibration Quality
 - Vuforia tracking accuracy
- Performance
 - Update rate
- Hardware issues

Backup - Userstudy Participants

	Min	Max
Age	19	35

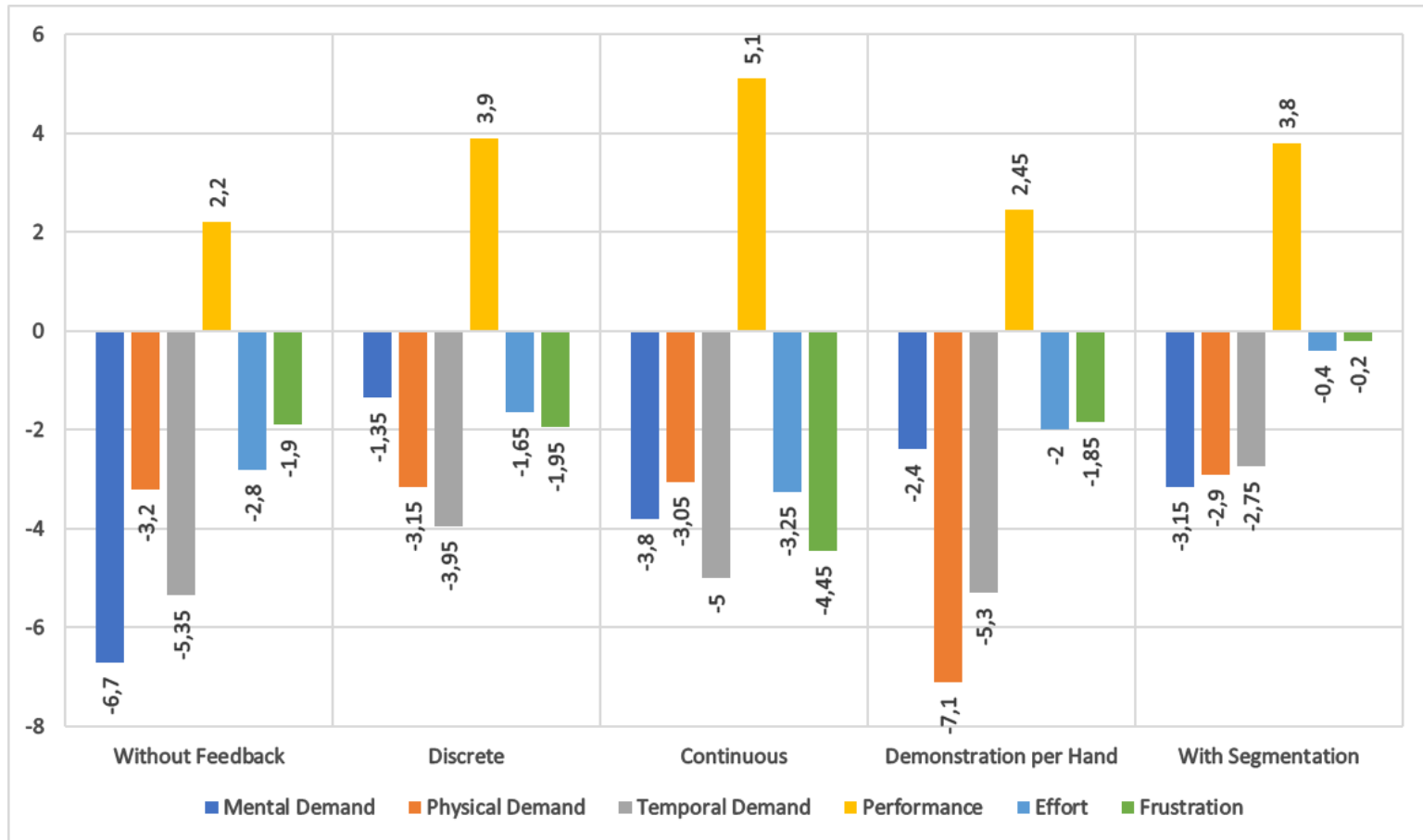
	F	M	D
Gender	4	16	0



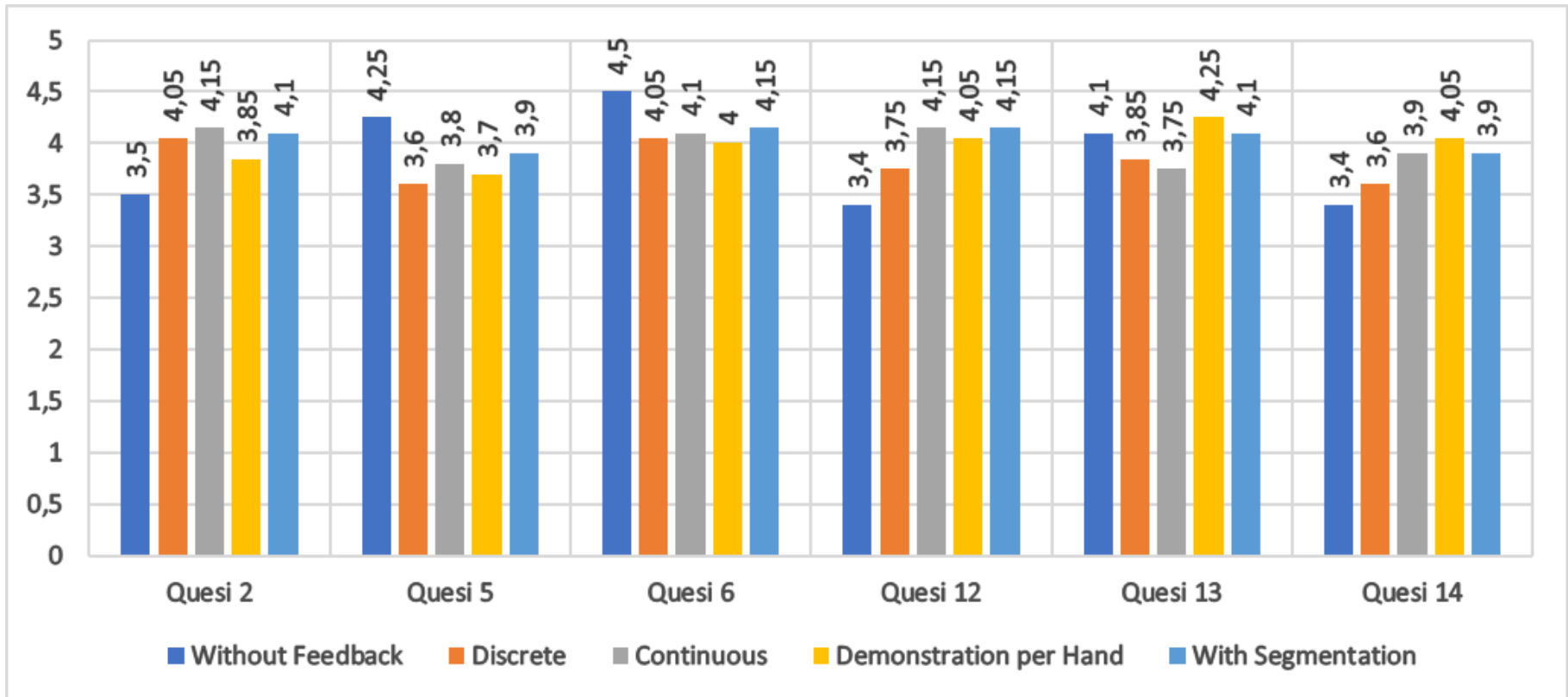
Backup - Limitations Userstudy

- Limited number of users
- Missing subject-unrelated testers
- Lack of opportunity for independent testing
- Controlled Laboratory Environment
- Lack of variation in tasks

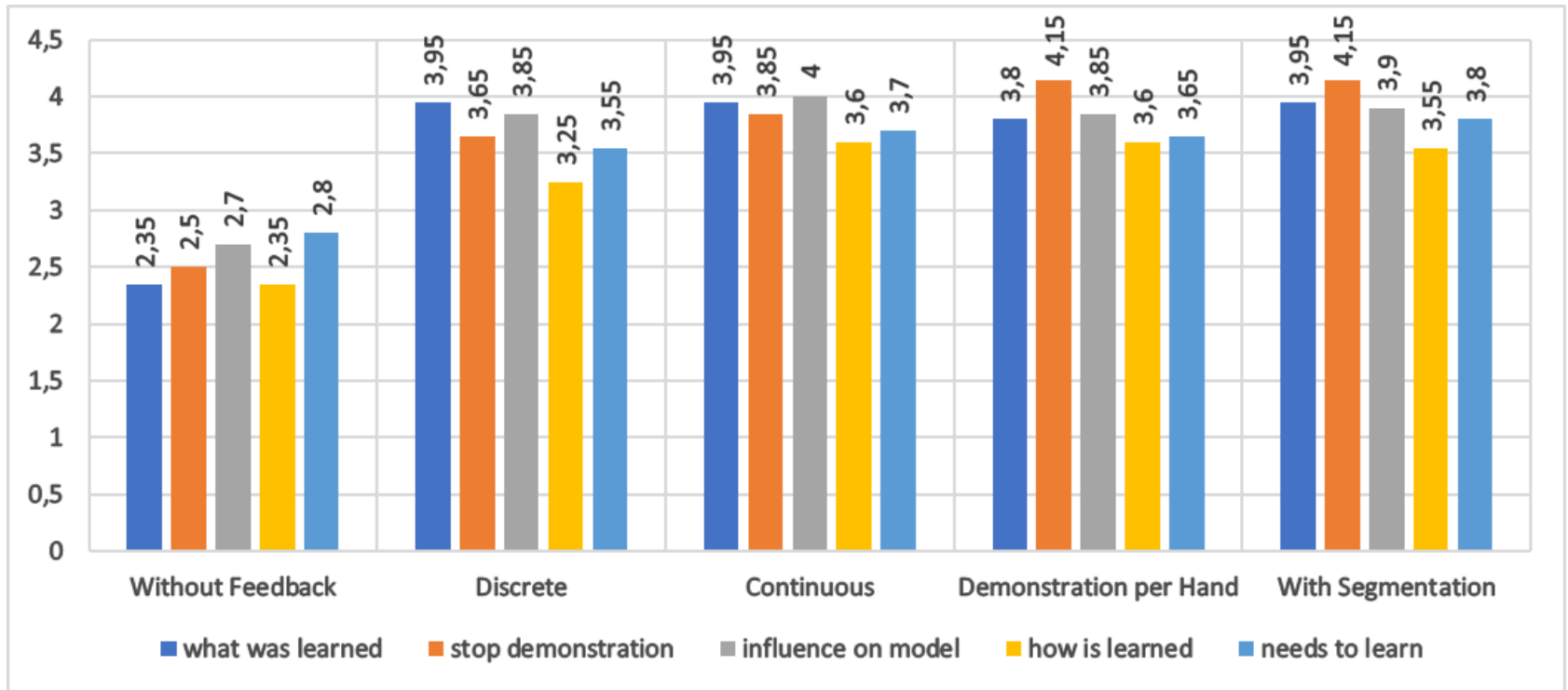
Backup - TLX



Backup - QUESI

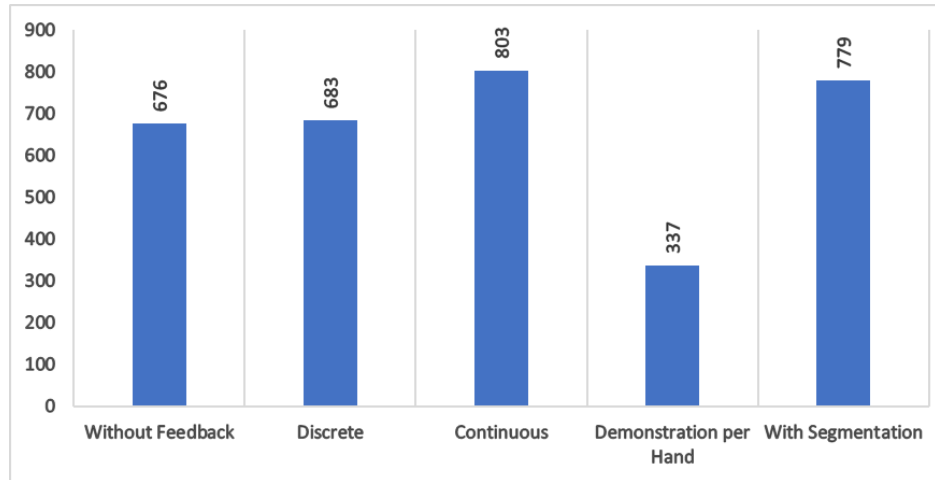


Backup - Process Understanding

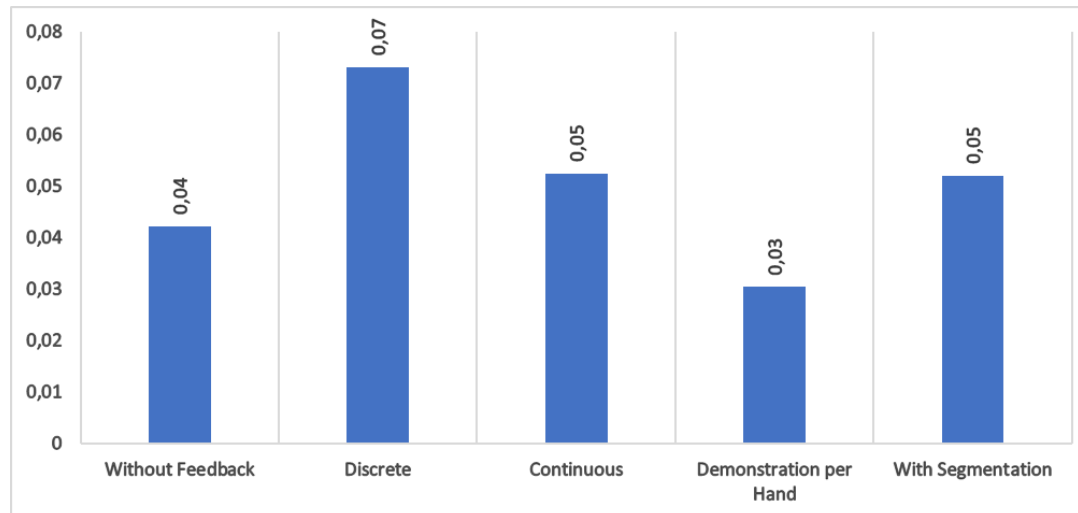


Backup - Collected Data

Contact Points



Corner Points Deviation



Backup – Corner Point Deviation

